

8524



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D135-692-011
Job Sheet 190880

**Part No:** D135-692-011**Job Qty:** 5 pcs**Part Name:** EC135 Bearpaws**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 2/19/19**Job Tracking No:****Due Date:** 3/22/19**Created By:** Jesse White**Type:** Stock**Description:** SIOP

Note: DWG DSI 9750 REV A , D3049 REV B , IIN-D135-692 REV B IPP Rev:C 04.02.17 Blank size changed,
Tolerance added Step 3 KJ/JLM IPP REV:E AS PER DSI 9592/9587 REV A JLM VERIFIED BY:EC IPP Rev:D
08-04-16 Added Step 2 JLM Verified By:EC

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
150	Packaging 1 - Pick Kit	5 pcs	3/22/19		0.00	0.00	Packaging 1 - 1		DAS MAR 06 2019 6 9-80
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632 - 5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S159774**Part:** D135 - 692 - 011**Job No:** 190880**Serial No/Batch:** S159774**Revision:****Inspector:****Exp Date:****Instructions:** FAA STC SR01042SE 18/10/17, TC LoA 120S -

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
160	QC 4	5 pcs	3/22/19	0.00 0.00	QC 4 - 26	
					QC 4 - 28	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
170	Packaging 3-1 - Stock - B4B	5 pcs	3/22/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
175	DC - 1 - B4B	5 pcs	3/22/19	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	
180	QC 21 - FG	5 pcs	3/22/19	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	
Part Op 150 - (Pick Kit)						
Descriptions: 160 - (QC4- 100% Inspect kits for completeness)						
170 - Identify and pack for shipping as per PPP D135-692-011						
175 - (Document Control) Photocopy bluefile and create labels per PPP D135-692-011 CHG003						
180 - QC21- Final Inspection - Work Order Release)						

DAS

46

9-89

46

9-89

MAR 07 2019

MAR 07 2019

DAS

21

9-89

MAR 07 2019

DAS

21

9-89

MAR 07 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-13A	Bolt	40 Ea (8 ea)	150-Packaging 1 - Pick Kit	5115306 112
D2182B060	Clamp Cushion Black 6.0 "Long	20 pcs (4 ea)	150-Packaging 1 - Pick Kit	5128833
D2274	Radius Block	40 pcs (8 ea)	150-Packaging 1 - Pick Kit	5155948
D2519	Clamp	20 pcs (4 ea)	150-Packaging 1 - Pick Kit	5128644
D2529	Washer	40 pcs (8 ea)	150-Packaging 1 - Pick Kit	5148345
D3049-1	Bearpaw	10 pcs (2 ea)	150-Packaging 1 - Pick Kit	5146286
MS21042L4	Nut	40 Ea (8 ea)	150-Packaging 1 - Pick Kit	5149814
NAS1149D0463J	Washer	40 Ea (8 ea)	150-Packaging 1 - Pick Kit	5150216
QS100-M24S	Clamp	20 Ea (4 ea)	150-Packaging 1 - Pick Kit	500169183 515022617
AN4-11A	Bolt	20 Ea (4 ea)	150-Packaging 1 - Pick Kit	5130325

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
150-Packaging 1 - Pick Kit	AN4-11A	20	96	0
	AN4-13A	40	1,994	0
	D2182B060	20	141	0
	D2274	40	347	0
	D2519	20	34	0
	D2529	40	615	0
	D3049-1	10	10	0
	MS21042L4	40	3,837	0
	NAS1149D0463J	40	7,656	0
	QS100-M24S	20	43	0

Part Specifications

Specifications could not be found.

Plex 3/6/19 9:57 AM Dart.Quirion.Sonia